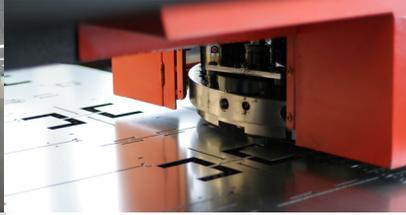


Low viscosity neat forming oil



PRODUCT INFORMATION FLYER

### Description

Milform 15 is a low viscosity neat oil combining extreme pressure and boundary additives for fin stamping and collar drawing in the air conditioning and heat transfer industries and for general light to medium-duty metalworking applications.

### Application

Milform 15 has for many years been used world-wide on aluminium and copper forming lines.

Milform 15 can be removed by vapour or aqueous degreasing methods.

Milform 15 may be applied by immersion, roller or spray methods.

### Features and benefits

- Good die and tool life.
- Pre-tested on aluminium fin lines world-wide.
- High lubricity and wetability for drawing aluminium and copper sheetstock
- Easily removed with Cimclean<sup>®</sup> aqueous cleaners.
- Safe on all aluminium, aluminium alloys, and copper.
- Economical - low total cost.
- Readily separates from water and from Cimclean<sup>®</sup> cleaners.
- Suitable as a surface lubricant for the manufacturing of metallic articles that will have an incidental or unintended food contact, according to FDA21 CFR 178.3570 of 1 April 2004.
- Suitable as a surface lubricant for the manufacturing of metallic articles that come into direct food contact, according to FDA 21 CFR 178.3910 of 1 April 2004.

## Methods of Application

Milform 15 lubricant is used as received.

## Physical Data

Appearance	Clear, light yellow liquid
Odour	Slight petroleum-like
Density DIN51757/7 (1/1984)	860 kg/m <sup>3</sup> at 15°C
Viscosity	6.8 cSt at 40°C

Above figures are typical of those obtained with normal production tolerance and do not constitute a specification.

## Handling and storage

Keep at temperatures between 5°C and 35°C in original container.

## Packaging type

25, 200, 1.000 litre and bulk (on request).

## Safety Data Sheet

The Safety Data Sheet should be consulted for specific information and information on Health, Safety and Environmental matters when handling this product.



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